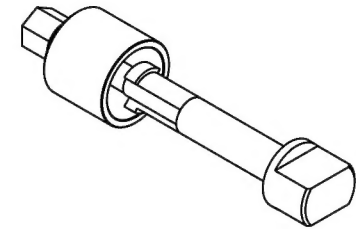
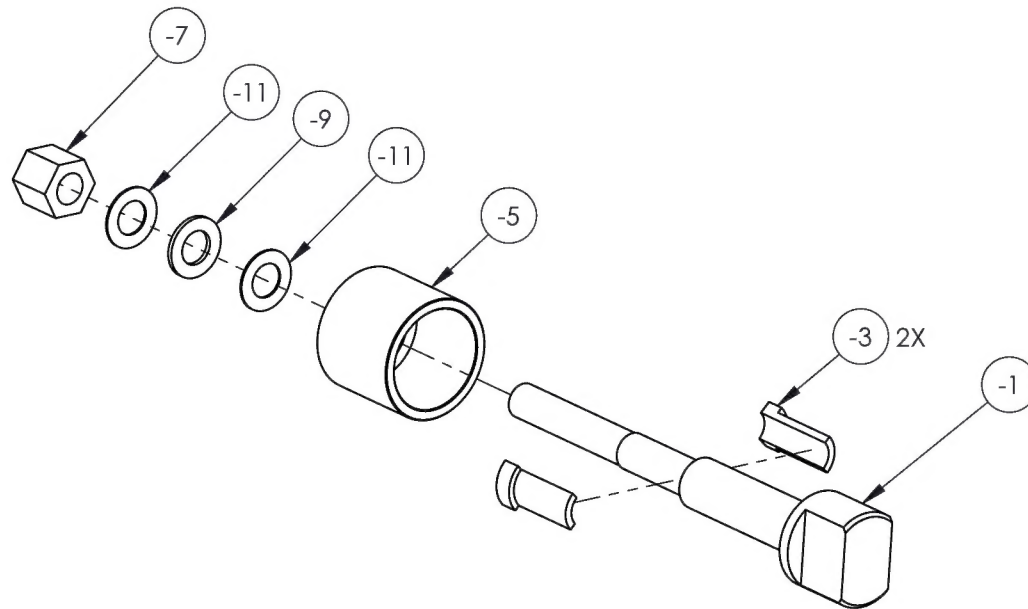


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		BECAUSE OF DIFFERENT ENGRAVINGS CREATED -18 RECEIVER TO REPLACE -07 ON TOOL RBW6205G19432-3G. ADDED ENGRAVING NOTES TO -07 & -18. ADDED -3G TO ALL PART NUMBERS. TO -27 ADDED REF. DIMENSIONS. ON -3 & -17 DRAW BOLTS CHANGED ENGRAVING FROM T/N, S/N, ECT. TO T/N ONLY.	9/21/09	WP	RW
2	15-0103	-1 DELETED ENGRAVE NOTE. -7 DELETED FINISH WAS CLEAR ANODIZE.	5/12/15	RJC	JAG
3	15-0293	-3 CH'D ANGLE WAS 82° IS 90°, ADDED PART MARK FOR PAIRS NOTE.	9/10/2015	RJC	JAG



#### NOTES:

- ORIGINAL No. TO REF:  
 RBW6205G19232 KIT No. = 3G6205G19232  
 RBW6205G19232-1 ASSY = 3G6205G19332  
 RBW6205G19232-3 = 3G6205G19552  
 RBW6205G19232-7 = 3G6205G19751
- ALSO SOLD WITH KIT RBW6205G19232-3G.

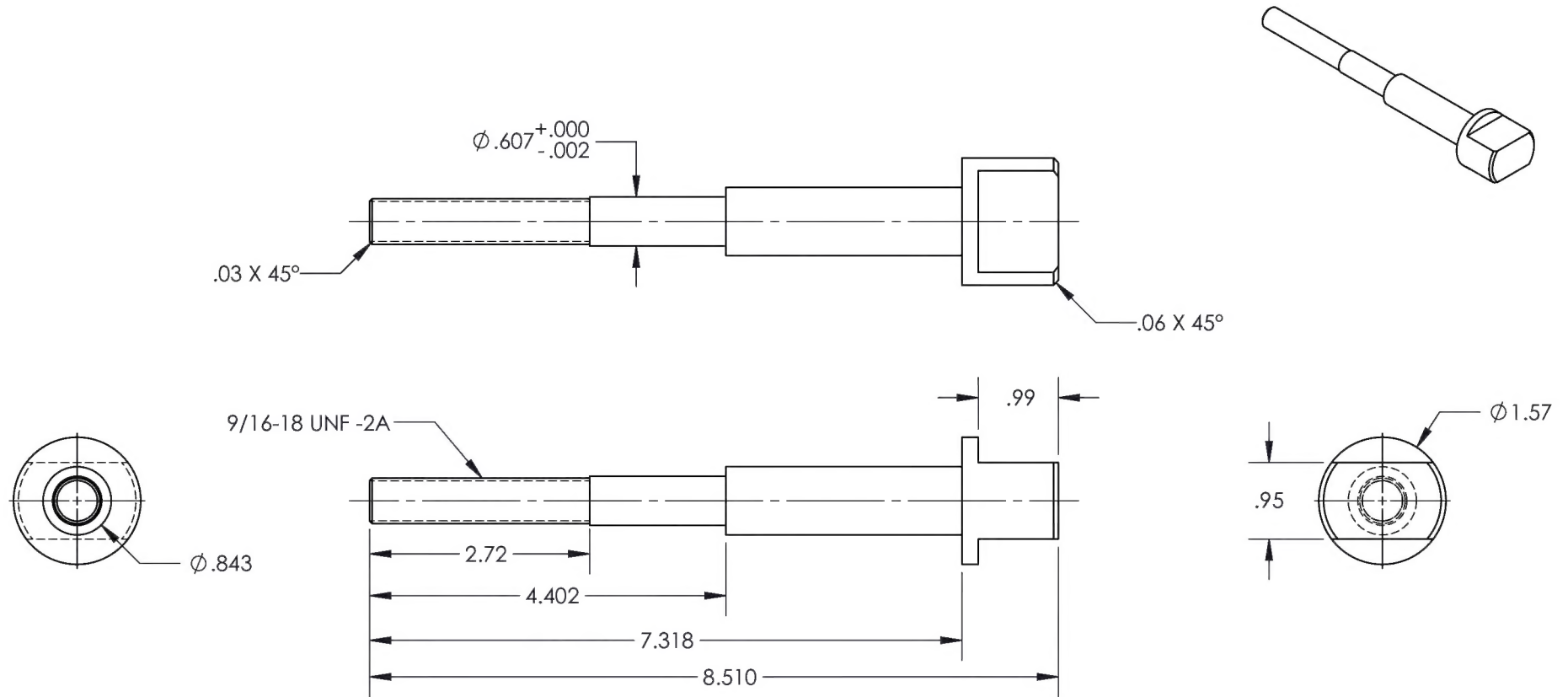


TITLE		M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO.		RBW6205G19332-3G	
REV		3	
MAT'L		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 1:3		DATE 7/8/2009	
		SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRAW BOLT	4140/4142 Q&T		2
			-3	2	CLAMP	4140/4142 Q&T		3
			-5	1	RECEIVER	6061		4
			-7	1	TALL NUT	BRONZE ALLOY 642		5
		B/O	-9	1	THRUST BEARING		5/64 X Ø9/16 ID X Ø1 OD (APPLID INDUSTRIAL #NTA-916)	1
		B/O	-11	2	THRUST WASHER		1/32 X Ø9/16 ID X Ø1 OD (APPLIED INDUSTRIAL #TRA-916)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0103	•1 DELETED ENGRAVE NOTE.	5/12/15	RJC	JAG



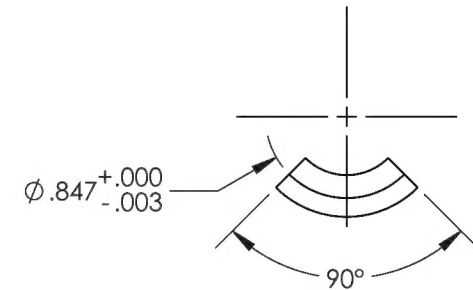
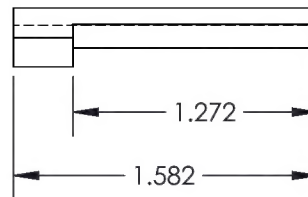
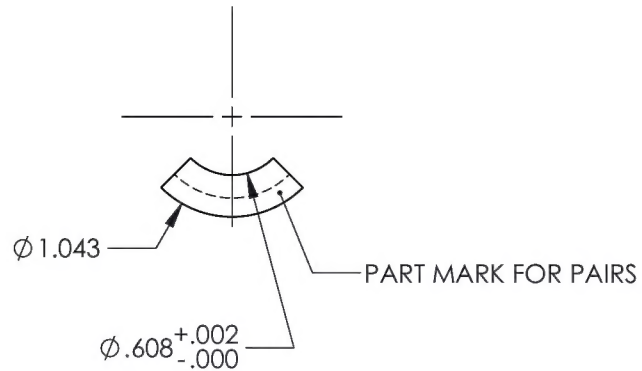
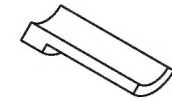
(-1)

DRAW BOLT

<b>DART</b> AEROSPACE	
TITLE M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO. RBW6205G19332-3G-1	REV 3
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH YELLOW ZINC
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 7/8/2009
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0293	-3 CH'D ANGLE WAS 82° IS 90°, ADDED PART MARK FOR PAIRS NOTE.	9/10/2015	RJC	JAG

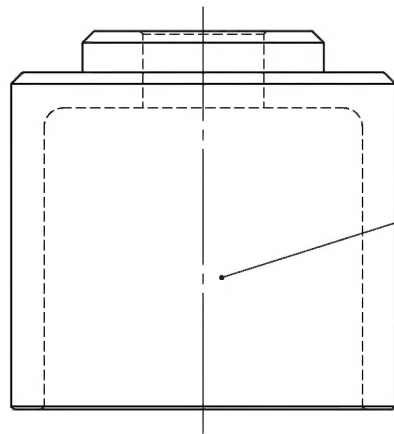


(-3)  
CLAMP

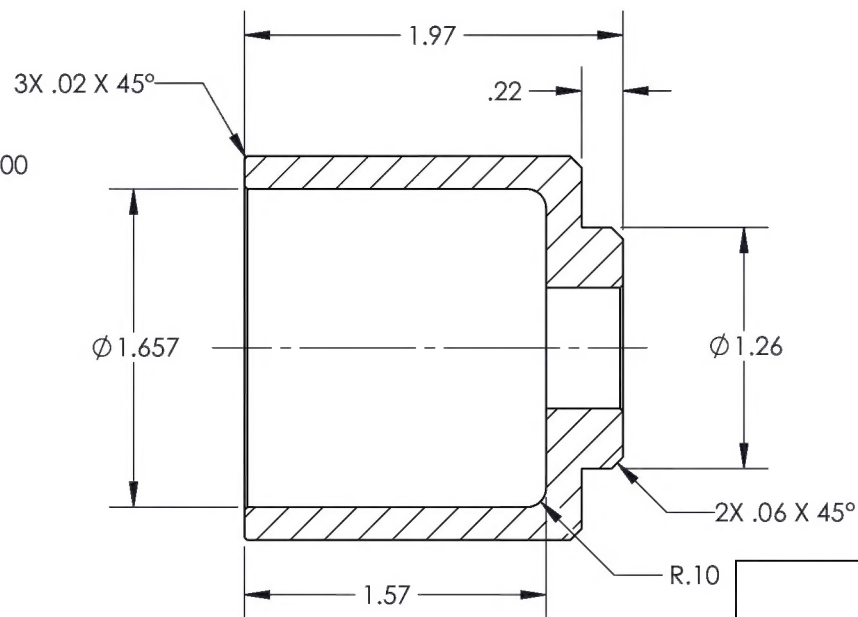
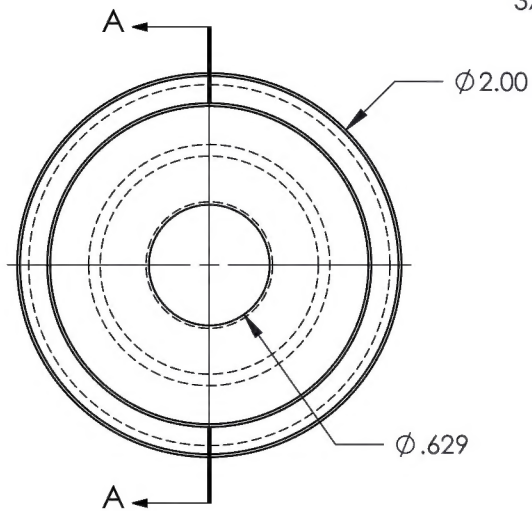
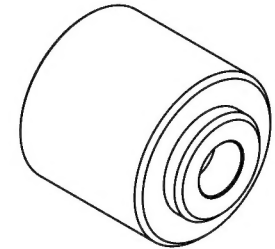
<b>DART AEROSPACE</b>	
TITLE M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO. RBW6205G19332-3G-3	REV 3
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH YELLOW ZINC
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 7/8/2009
SHEET 3 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



ENGRAVE T/N, S/N,  
MADE IN USA



SECTION A-A

(-5)

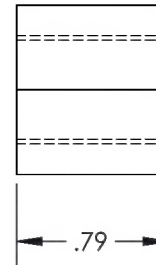
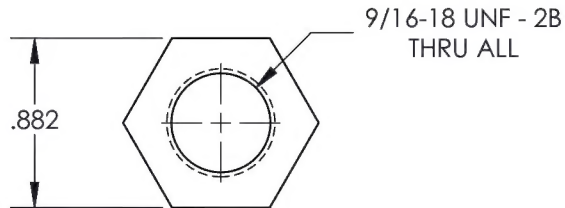
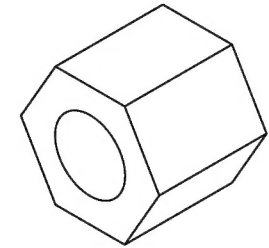
RECEIVER



TITLE		M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO.		RBW6205G19332-3G-5	REV 3
MAT'L 6061		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		CLEAR ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC MIL-A-8625F, TYPE II, CLASS I	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AW139	
SCALE 1:1		DATE 7/8/2009	SHEET 4 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0103	-7 DELETED FINISH WAS CLEAR ANODIZE.	5/12/15	RJC	JAG



(-7)

TALL NUT

<b>DART</b> AEROSPACE	
TITLE M/R SCISSOR BUSHING REMOVAL TOOL	
DWG NO. RBW6205G19332-3G-7	REV 3
MAT'L BRONZE ALLOY 642	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:1	DATE 7/8/2009
	SHEET 5 OF 5